

MIAMI-DADE COUNTY, FLORIDA METRO-DADE FLAGLER BUILDING 140 WEST FLAGLER STREET, SUITE 1603 MIAMI, FLORIDA 33130-1563 (305) 375-2901 FAX (305) 375-2908

NOTICE OF ACCEPTANCE (NOA)

Andersen Corporation 100 Fourth Avenue North Bayport, MN 55003-1096

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: Series "Frenchwood Hinged AP/PA" Outswing Wood French Door

APPROVAL DOCUMENT: Drawing No. **DADE-FWO-AP-Impact**, titled "Unit Assembly – Impact FWO AP 2 Panel", sheets 1 through 4 of 4, dated 05/05/00 with revision B dated 01/17/01, prepared by the manufacturer, bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA renews NOA # 00-1011.04 and consists of this page 1 as well as approval document mentioned above. The submitted documentation was reviewed by Manuel Perez, P.E.



NOA No 03-0415.15 Expiration Date: October 5, 2008 Approval Date: May 22, 2003 Page 1

Andersen Corporation

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

(For File ONLY. Not part of NOA)

A. DRAWINGS

- 1. Manufacturer's die drawings and sections.
- 2. Drawing No. **DADE-FWO-AP-Impact**, titled "Unit Assembly Impact FWO AP 2 Panel", sheets 1 through 4 of 4, dated 05/05/00 with revision on 01/17/01, prepared by the manufacturer.

B. TESTS

Submitted under NOA #00-1011.04

1. Test reports on 1) Large Missile Impact Test per FBC, TAS 201-94
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawing of a wood French door, prepared by Architectural Testing Inc. Test Report No. **ATI-02-32062.01**, dated 05/05/00 along with revised marked-up drawings, signed and sealed by Allen N. Reeves, P.E.

Submitted under NOA #00-0605.01

- 2. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94

along with installation diagram of door prepared by Architectural Testing Inc., Report No. **02-31994.01**, dated 01/25/00, tested on 01/04/00, signed and sealed by Allen Reeves, P.E.

C. CALCULATIONS

1. Anchor calculations and structural analysis dated April 9, 2003.

Submitted under NOA #00-1011.04

2. Anchor calculations and structural analysis prepared by Richard Boyette, P.E, for Andersen Corporation, dated April 24, 2000, signed and sealed by Richard Boyette, P.E.

D. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. **98-0608.03** issued to E.I. DuPont DeNemours for "Sentry Glass Plus" dated 01/14/99, expiring on 01/14/02.
- 2. Notice of Acceptance No. **01-0205.02** issued to Solutia Inc. for their "Saflex /Keepsafe Maximum" dated 05/17/01, expiring on 05/21/06.

Manuel Perez, P.E. Product Control Examiner

NOA No 03-0415.15

Expiration Date: October 5, 2008 Approval Date: May 22, 2003

Andersen Corporation

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

(For File ONLY. Not part of NOA)

E. STATEMENTS

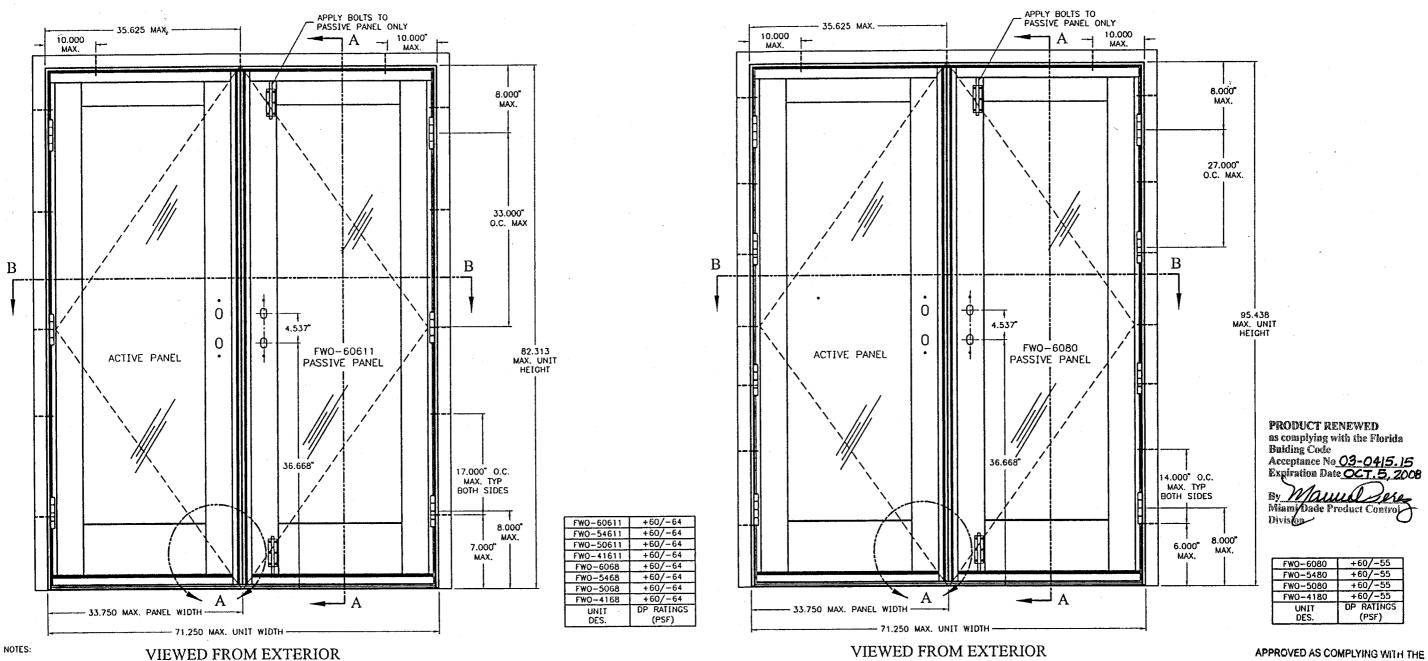
1. Statement letter of no change, issued by Andersen Corporation, signed by Sharon Melvin, dated 4/10/03.

F. OTHER

1. Notice of Acceptance No. **00-1011.04** for Andersen Corporation, Series "Frenchwood Hinged AP/PA" Outswing Wood French Door, approved on 05/31/01 and expiring on 10/05/03.

Manuel Perez, P.E.
Product Control Examiner
NOA No 03-0415.15

Expiration Date: October 5, 2008 Approval Date: May 22, 2003



1. INSTALLATION METHODS: WOOD BUCK: THE SILL IS SET IN BACKBEDDING, THE HEAD IS SECURED IN THE ROUGH OPENING USING #10 X 3" SCREWS. THE JAMBS ARE SECURED USING #10 X 3" SCREWS. FOUR #10 X 3" SCREWS ARE FASTENED THROUGH THE LOCK KEEPERS AND ARE LOCATED ONE PER TOP AND BOTTOM KEEPER, AND TWO PER MIDSPAN KEEPER.

HEAT STRENGTHENED: THE UNITS UTLIZE 3/8" THICK LAMINATED GLASS FABRICATED AND COMPOSED OF-TWO NOMINAL 5/32" HEAT-STRENGTHENED SHEETS WITH A .090 PVB GRAY OR CLEAR INNER LAYER MANUFACTURED BY DUPONT OR SOLUTIA.

ANNEALED: THE UNITS UTILIZE 17/32" (.532)NOMINAL THICK LAMINATED CLASS FABRICATED AND COMPOSED OF TWO NOMINAL 7/32" ANNEALED SHEETS WITH A .090" PVB GRAY OR CLEAR INNER LAYER MANUFACTURED BY DUPONT OR SOLUTIA.

THE GLASS IS SET FROM THE INTERIOR AGAINST A ONE OR TWO COMPONENT BED OF SILICONE. A TWO COMPONENT SILICONE BACKFILL WAS APPLIED TO THE INTERIOR PERIMETER, WITH WOOD STOPS UTILIZED ON THE INTERIOR.

3. FRAME CONSTRUCTION:

FRAME CONSISTED OF PONDEROSA PINE WITH PULTRUDED EXTERIOR CLADDING; THE SILL CONSISTED OF AN ALUMINUM AND PVC ASSEMBLY, WOOD CORNERS WERE COPED, BUTTED AND FASTENED WITH FOUR #10 X 2-1/2" LONG SCREWS PER HEAD JAMB CORNER AND FOUR #10 X 2-1/2" LONG SCREWS PER SILL JAMB CORNER, AND WERE SEALED WITH SILICONE. THE EXTERIOR PULTRUDED CLADDING CORNERS WERE MITER CUT AT THE HEAD, ASSEMBLED WITH CORNER KEY AND TWO #6 X 0.625" SCREWS. SEALED WITH SILICONE AND COPED AT THE SILL.

THE PANEL RAILS CONSISTED OF PONDEROSA PINE WITH THE STILES BEING AN LYL COMPOSITE AND CONTAINED BLIND MORTISE-AND-TENON, DOWELED AND GLUED CORNER CONSTRUCTION, AND TWO #10 X 5" SCREWS INTO THE TOP AND BOTTOM STILE/RAIL JOINT (ONE PER HINGE SIDE JOINT). A PULTRUDED DRIP CAP WAS USED ON THE BOTTOM OF EACH PANEL.

A PULTRUDED ASTRAGAL WAS SECURED TO THE EXTERIOR OF THE ACTIVE PANEL MEETING STILE WITH SILICONE AND SCREWS.

ONE ROW OF SANTOPRENE BULB AT THE PERIMETER OF THE PANEL

SOUTH FLORIDA BUILDING CODE DATE MAY 3 1 2001 PRODUCT CONTROL DIVISION BUILDING CODE COMPLIANCE OFFICE ACCEPTANCE NO. 00 - 1011. 04

W

UNIT, ASSEMBLY - IMPACT FWO AP 2 PANEL

> Andersen Corporation Boyport, Minnesoto 55003

COPYRIGHT ANDERSEN CORPORATION 1998. ALL RIGHTS RESERVED 1/17/01 DADE-FWO-AP-IMPACT sнт. 1 оғ

B 1/17/01 A 5/5/00 REVISION

FWO-6080	71.250	95.438	
FW0-5480	63.250	95.438	
FW0-5080	59.250	95.438	
FWO-4180	48.000	95.438	
FWO-60611	71.250	82.313	
FW0-54611	63.250	82.313	
FW0-50611	59.250	82.313	
FW0-41611	48.000	82.313	
FW0-6068	71.250	79.438	
FW0-5468	63.250	79.438	
FW0-5068	59.250	79.438	
FW0-4168	48.000	79.438	
UNIT	WIDTH	HEIGHT	
DES.	W10111	TILIGITI	
UNIT DIMENSIONS			

FW0-3180	33.750	94.069	
FW0-2980	29.750	94.069	
FW0-2780	27.750	94.069	
FW0-2180	22.125	94.069	
FW0-3180	33.750	80:944	
FWO-2980	29.750	80.944	
FW0-2780	27.750	80.944	
FW0-2180	22.125	80.944	
FW0-3180	33.750	78.069	
FW0-2980	29.750	78.069	
FW0-2780	27.750	78.069	
FW0-2180	22.125	78.069	
PANEL	WIDTH	HFIGHT	
DES.		1.2.011	
PANEL DIMENSIONS			

					
38	RECEIVER BASKET, SILL PA/HEAD AP	57079	STEEL	0.998	8.794
37	RECEIVER BASKET, SILL AP/HEAD PA	57078	STEEL	0.998	8.794
36	ASTRAGAL, ACTIVE	57004	FIBERGLASS FRP	1.736	2.322
35	ASTRAGAL, PASSIVE	57074	FIBERGLASS FRP	3.621	3.269
34	DOWEL, FLUTED 5.000"	52190	BIRCH	5.000	0.438
33	DOWEL, FLUTED 6.500"	52190	BIRCH	6.500	0.438
32	LOCK MECHANISUM, (PASSIVE)	52451	STEEL		
31	LOCK MECHANISUM, (ACTIVE)	52104	STEEL		
30	BARREL BOLT, FLUSHMOUNT	57086	STEEL	4.625	1.600
29	STOP, GLAZING STILE	51196	PONDEROSA PINE	0.870	0.875
28	STOP, GLAZING RAIL	51195	PONDEROSA PINE	0.870	0.875
27	SCREW, #10 X 3.000"	PKD0170	STEEL	3.000	0.148
26	SPACER, 1.000" GLASS	20065	VINYL	0.375	0.188
25	PANEL. STOP HEAD PA	57081	PONDEROSA PINE	0.679	1.500
25	PANEL, STOP HEAD PA	57080	PONDEROSA PINE	0.679	1.500
24	PANEL, STOP SIDE	57041	PONDEROSA PINE	0.679	1.500
23	SEALANT	MDS0012/42	SILICONE	-	· -
22	WATERBAR, TOP RAIL	57046	POLYPROPYLENE	0.480	0.450
21	NAIL, 1.500" X 18 CA.	20093	STEEL GALV.	1.500	.049
20	SEALANT	MDS0012/33	SILICONE	_	
19	FILLER, RAIL TOP	57012	FIBERGLASS	1.644	1.572
18	FILLER, RAIL BOTTOM	57011	FIBERGLASS	1.644	1.952
17	FILLER, LOCK STILE	57010	FIBERGLASS	1.118	0.688
16	FILLER, HINGE STILE	57009	FIBERGLASS	1.118	1.609
15	W/S, GASKET	52172	SANTOPRENE	-	
14	RAIL, TOP	52171	PONDEROSA PINE	4.438	1.719
13	RAIL, BOTTOM	52173	PONDEROSA PINE	8.594	1.719
12	STILE, HINGE	57022	PONDEROSA PINE	4.113	1.719
11	STILE, LOCK	57023	PONDEROSA PINE	4.113	1.719
10	GLASS, LAMINATED	04170	-		-
9	FLANGE, HEAD	16073	VINYL	2.166	0.394
8	FLANGE, SIDE	16073	VINYL	2.166	0.394
7	SEALANT	MDS0034/35/36	SILICONE	-	_
6	HINGE ASSEMBLY	57049/50	ZINC STEEL	-	
5	SILL ASSEMBLY	57027	VINYL/ALU	1.147	5.265
4	JAMB, SIDE	57019	PONDEROSA PINE	1.234	4.202
3	COVER, JAMB SIDE	57031	FIBERGLASS	1.210	2.911
2	JAMB, HEAD	57018	PONDEROSA PINE	1.234	4.202
1	COVER, JAMB HEAD	57030	FIBERGLASS	1.210	2.911
ITEM NO.	DESCRIPTION	PART	MATERIAL	HEIGHT	WIDTH
	DRAWING REFERANCE LIST				
	······································				

ALL PARTS MANUFACTURED TO ANDERSEN SPECIFICATION AS NOTED BY ABOVE PART NUMBERS

FWO-6080	7	7	7
FWO-5480	7	7	7
FWO-5080	7	7	7
FWO-4180	7	7	7
FWO-60611	7	5	5
FW0-54611	7	5	5
FW0-50611	7	5	5
FWO-41611	7	5	5
FW0-6068	7	5	5
FWO-5468	7	5	5
FWO-5068	7	5	5
FWO-4168	7	5	5
UN1T DES.	# OF SCREWS THROUGH HEAD JAMB	# OF SCREWS THROUGH RIGHT JAMB	# OF SCREWS THROUGH LEFT JAMB

1 30	ASTRAGAL, ACTIVE	3/004	LI TOPINOPASS INI	1.750	2.022
35	ASTRAGAL, PASSIVE	57074	FIBERGLASS FRP	3.621	3.269
34	DOWEL, FLUTED 5.000"	52190	BIRCH	5.000	0.438
33	DOWEL, FLUTED 6.500"	52190	BIRCH	6.500	0.438
32	LOCK MECHANISUM, (PASSIVE)	52451	STEEL	-	1
31	LOCK MECHANISUM, (ACTIVE)	52104	STEEL	-	-
30	BARREL BOLT, FLUSHMOUNT	57086	STEEL	4.625	1.600
29	STOP, GLAZING STILE	51196	PONDEROSA PINE	0.870	0.875
28	STOP, GLAZING RAIL	51195	PONDEROSA PINE	0.870	0.875
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23	SEALANT	MDS0012/42	SILICONE	-	
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12	STILE, HINGE	57022	PONDEROSA PINE	4,113	1.719
11	STILE, LOCK	57023	PONDEROSA PINE	4.113	1.719
10	GLASS, LAMINATED	04170			-
9	FLANGE, HEAD	16073	VINYL	2.166	0.394

BEAD	SILICONE	ATTACHMENT OF SILL TO ROUGH OPENING	
BEAD	SILICONE	ATTACHMENT OF HEAD TO SIDE JAMBS	
BEAD	SILICONE	ATTACHMENT OF SILL TO SIDE JAMBS	
4	SCREWS, #8 X 1/2"	ATTACHMENT OF SILL LOCK TO SILL & SIDE JAMBS	
4	SCREWS, #6 X 5/8"	ATTACHMENT OF CORNER LOCKS TO HEAD & SIDE JAMBS	
12-16	SCREWS, #8 X 5/8"	ATTACHMENT OF HINGE SUPPORT PLATE TO FRAME	
12-16	SCREWS, #10 X 1/2"	ATTACHMENT, OF HINGES TO FRAME	
2	SCREWS, #10 X 1"	ATTACHMENT OF LATCH RECEIVER TO FRAME (HEAD)	
8	SCREWS #10 X 2-1/2"	ATTACHMENT OF HEAD JAMB TO SIDE JAMB	
8	SCREWS #10 X 2-1/2"	ATTACHMENT OF SILL TO SIDE JAMB	
SNAP	SNAP FIT	ATTACHMENT OF SIDE JAMB COVER TO SIDE JAMB	
SNAP	SNAP FIT	ATTACHMENT OF HEAD JAMB COVER TO HEAD JAMB	
QTY.	DESCRIPTION	LOCATION	
FRAME FASTENERS LIST			

BEAD	SILICONE	ATTACHMENT OF FILLER TO STILE		
20	STAPLE, 3/4 STAINLESS STEEL	ATTACHMENT OF FILLER TO STILE		
3	SCREW, 6-20 X 1" (PN FL SS)	ATTACHMENT OF TOP RAIL FILLER		
3	SCREW, 6-20 X 1" (PN FL SS)	ATTACHMENT OF BOTTOM RAIL FILLER		
BEAD	ADHESIVE	ATTACHMENT OF TOP RAIL TO STILES		
BEAD	ADHESIVE	ATTACHMENT OF BOTTOM RAIL TO STILES		
8-10	NAJL, 1-1/2"	ATTACHMENT OF INSDIE GLASS STOPS TO PANEL		
4	NAIL, 1-1/2"	ATTACHMENT OF INSIDE HEAD & SILL GLASS STOPS TO PANEL		
13-14	SCREWS, #8 X 2"	ATTACHMENT OF LOCK MECHANISM TO PANEL		
6-8	SCREWS #10 X 1-1/2"	ATTACHMENT OF HINGES TO PANEL		
2	SCREWS #10 X 5"	ATTACHMENT OF RAILS TO STILES		
2	DOWEL, FLUTED 6.500"	ATTACHMENT OF BOTTOM RAIL TO STILES		
2	DOWEL, FLUTED 5.000"	ATTACHMENT OF TOP RAIL TO STILES		
QTY.	DESCRIPTION	LOCATION		
	PANEL FASTENERS LIST - ACTIVE PANEL			

12	SCREW, #8 X 1-1/2" STEEL	ATTACHMENT OF BARREL BOLTS TO PANEL		
2	SCREW, 7-13 X 7/8"	ATTACHMENT OF BRACKET TO STILE		
2	SCREW, 10-12 X 2-1/2"	ATTACHMENT OF PASSIVE ASTRAGAL TO STILE		
6	SCREW, 10-12 X 3-1/2"	ATTACHMENT OF PASSIVE ASTRAGAL TO STILE		
BEAD	SILICONE	ATTACHMENT OF PASSIVE ASTRAGAL TO STILE		
BEAD	SILICONE	ATTACHMENT OF FILLER TO STILE		
20	STAPLE, 3/4 STAINLESS STEEL	ATTACHMENT OF FILLER TO STILE		
3	SCREW, 6-20 X 1" (PN FL SS)	ATTACHMENT OF TOP RAIL FILLER		
3	SCREW, 6-20 X 1" (PN FL SS)	ATTACHMENT OF BOTTOM RAIL FILLER		
BEAD	ADHESIVE	ATTACHMENT OF TOP RAIL TO STILES		
BEAD	BEAD ADHESIVE ATTACHMENT OF BOTTOM RAIL TO STILES			
8-10	8-10 NAIL, 1-1/2" ATTACHMENT OF INSDIE GLASS STOPS TO PANEL			
4	4 NAIL, 1-1/2 ATTACHMENT OF INSIDE HEAD & SILL GLASS STOPS TO PANEL			
13-14	SCREWS, #8 X 2"	ATTACHMENT OF LOCK MECHANISM TO PANEL		
6-8	SCREWS #10 X 1-1/2"	ATTACHMENT OF HINGES TO PANEL		
2	SCREWS #10 X 5"	ATTACHMENT OF RAILS TO STILES		
2	2 DOWEL, FLUTED 6.500 ATTACHMENT OF BOTTOM RAIL TO STILES			
2	DOWEL, FLUTED 5.000"	ATTACHMENT OF TOP RAIL TO STILES		
QTY.	QTY. DESCRIPTION LOCATION			
l	PANEL FASTENERS LIST - PASSIVE PANEL			

PRODUCT RENEWED as complying with the Florida Buiding Code Acceptance No 03-0415, 15
Expiration Date OCT. 5, 2008

By Mauuel Just Miami Dade Product Control Division

APPROVED AS COMPLYING WITH THE PRODUCT CONTROL DIVISION BUILDING CODE COMPLIANCE OFFICE ACCEPTANCE NO. 00-10/1.04

UNIT, ASSEMBLY - IMPACT FWO AP 2 PANEL

Andersen Corporation

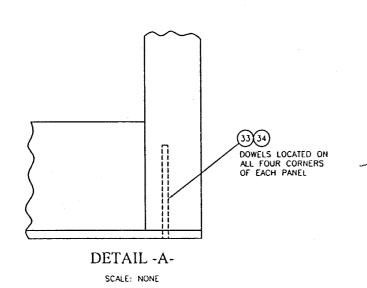
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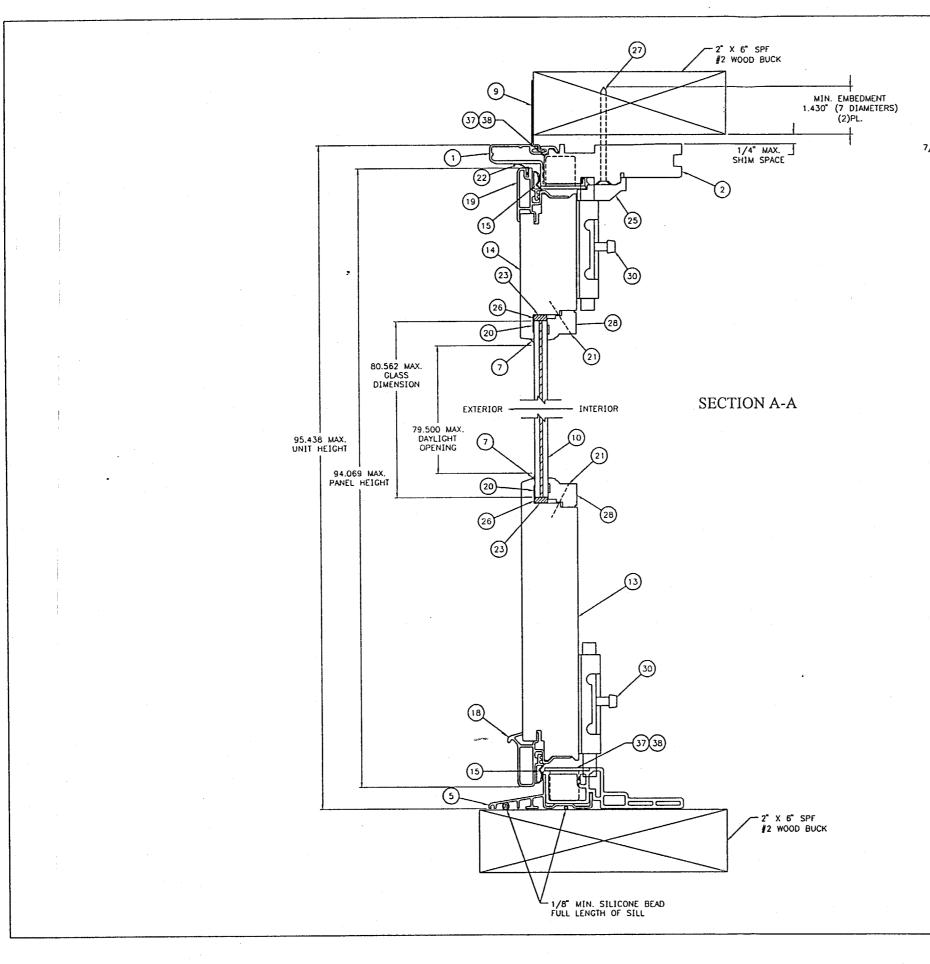
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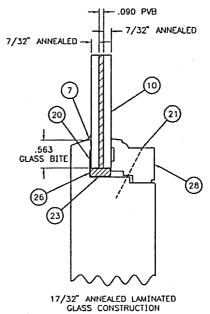
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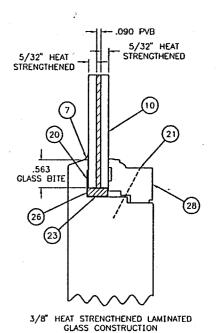
B 1/17/01 A 5/5/00 REVISION

1/17/01 DADE-FWO-AP-IMPACT SHT. 2 OF 4









FWO-6080	80.562	79.500	95.438	
FW0-5480	80.562	79.500	95.438	
FW0-5080	80.562	79.500	95.438	
FW0-4180	80.562	79.500	95.438	
FWO-60611	67.437	66.375	82.313	
FWO-54611	67.437	66.375	82.313	
FW0-50611	67.437	66.375	82.313	
FW0-41611	67.437	66.375	82.313	
FWO-6068	64.562	63.500	79.438	
FWO-5468	64.562	63.500	79.438	
FW0-5068	64.562	63.500	79.438	
FW0-4168	64.562	63.500	79.438	
UNIT	GLASS	DAYLIGHT	UNIT	
DES.	DIMENSION	OPENING	DIMENSION	

APPROVED AS COMPLYING WITH THE

PRODUCT CONTROL DIVISION

BUILDING CODE COMPLIANCE OFFICE ACCEPTANCE NO. 00 - 1011.04

UNIT, ASSEMBLY - IMPACT FWO AP 2 PANEL

W Andersen Corporation
Bayport, Minnesota 55003

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1/17/01 DADE-FWO-AP-IMPACT sнт. 3 of 4

B 1/17/01 A 5/5/00 REVISION

PRODUCT RENEWED as complying with the Florida

Acceptance No 03-0415.15

By Mauuel Sur Miam Dade Product Control Division

Buiding Code

Expiration Date OCI

